



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

C.I.L. Inc.

400 Canal St
Lawrence, MA 01840
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Aerospace Quality System (AC7004)

Certificate Number: 3565166426
Expiration Date: 30 April 2020

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



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C.I.L. Inc.

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This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 3565174188
Expiration Date: 31 January 2019

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Chemical Processing

C.I.L. Inc.
400 Canal St
Lawrence, MA 01840

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 5 June 2016)

Acid Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

Conversion Coating – AC7108/11 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Solvent Cleaning

Titanium Cleaning – Alkaline

Other Titanium Cleaning Alkaline

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Painting & Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

Solution Analysis and Testing – AC7108/4 must also be selected

Stripping of Coatings

Inorganic Coatings

Other Stripping

Stripping of Coatings – AC7108/14 must also be selected

AC7108/1 Rev C - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/after 5 June 2016)

Dry Film Lubricant Coatings

Other
Painting
Other

AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On Or After June 5, 2016)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B06 – Water Immersion / Humidity Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B21 – Paint Color and Gloss Testing In Support of AC7108

B22 – Solvent Resistance Testing In Support of AC7108

B23 – Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid

Other Anodize Aluminum

Anodize Aluminum, Hard Anodize

Other Anodize Aluminum

Anodize Aluminum, Sulfuric Acid

Other Anodize Aluminum

Anodizing Aluminum, Type 1 Non–Hexavalent Chrome (e.g. Boric/Sulfuric)

Dye

Impregnation

Seal

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum

Other Aluminum

Aluminum, Non–Hexavalent Chrome Alternatives

Steel

Other Steel

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 5 June 2016)

Passivation

Other Passivation

AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (to be used on audits on/after 5 June 2016)